



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-103
Job Sheet 177128



Part No: D2565-103

Job Qty: 4 ea *6 units*

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Due Date: 6/4/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		6/4/18	0.00	0.00	Start Up Small Fab-4		<i>Smb</i>
100	Brake NC	4 pcs		6/4/18	0.74	0.52	Brake NC 3		<i>Smb</i>
120	QC	4 pcs		6/4/18	0.00	0.00	QC5		<i>38</i>
130	Powdercoat	4 pcs		6/4/18	0.00	0.10	Powdercoat2		<i>BLP 86-4</i>
140	QC	4 pcs		6/4/18	0.00	0.00	QC3		<i>JUN 05 2018</i>
150	Packaging	4 pcs		6/4/18	0.00	0.00	Packaging3	<i>27359 80</i>	<i>JUN 06 2018</i>
160	QC21-SA	4 Ea		6/4/18	0.00	0.00	QC21		<i>JUN 06 2018</i>

Part Op 100 - 1- Punch to length as per Dwg D2565 using D78813 2-Drill hole open to .316 Ø as per Dwg D2565 (one end only)
Descriptions: 130 - START TIME: *11:40* FINISH TIME: *12:10*

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	6.0700 ft (1.5175 ea)	90-Start up Operation	<i>5072449</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	6	44	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 12:29 PM Dart.Gagnon.Michelle



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Container No: S076882



Part: D2565-103

Job No: 177128

Serial No/Batch: S076882

Revision:

Inspector:

Exp Date: 05/31/2018

Instructions:

Date: 06/01/18

340
SC
2018

2018
07
18